

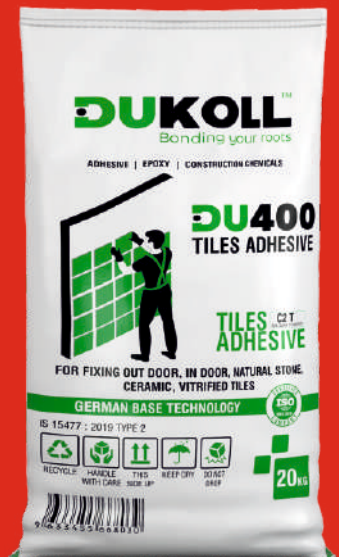
# DUKOLL™

Bonding your roots



# DU 400

# TILES ADHESIVE



+91 7600 27 7601



info@dukoll.in



www.dukoll.in

### DESCRIPTION

DU400, is a grey or white cementitious polymer modified tile adhesive for interior and exterior installation of ceramic, vitrified, natural stones, pavers & bricks, etc. Note: Du400 is ready to use single component adhesive for interior and exterior application of all types of tiles and natural stones. Only water needs to be added.

### AREA OF APPLICATION

- Suitable for fixing tiles of apparent porosity less than or equal to 3%
- Interior and Exterior bonding of natural stones, mosaic tiles (they are not sensitive to moisture)
- Interior and Exterior bonding of ceramic and vitrified tiles of every type.



### FEATURES & BENEFITS

- Easy application and better work ability.
- Excellent adhesion, non-shrinkage.
- Excellent waterproofing characteristics
- High Strength
- Good open wet time.
- Needs no curing & soaking of tiles.

### TEST REPORT (TILES ADHESIVE)

Adhesive	DU400 GREY	DU400 WHITE
Appearance	Grey Cement Powder	White cement powder
Bed thickness	6-12 mm	3-10 mm
Mixing ratio @27±2°C, 65% humidity	6 - 6.5 L water per 20kg bag	6 - 6.5L water per 20kg bag
Pot life @27±2°C, 65% humidity	> 2 hours	> 2 hours
Open time @27±2°C, 65% humidity	≥ 30 min	≥ 30 min
Adjustability @27±2°C, 65% humidity	30 min	30 min
Final setting time @27±2°C, 65% humidity	24 hours	24 hours
<b>Hardening Time</b>		
1. Traffic able:	24-36*hours approx	24-36*hours approx
2. Floor Tile:	24-36*hours (grouting time)	24-36*hours (grouting time)
3. Wall Tiles:	6-8*hours (grouting time)	6-8*hours (grouting time)

Note: Surface can be used after 14days\*

(\*)-denotes approximate time, can vary as per site conditions.

## **APPLICATION INFORMATION**

### **SURFACE PREPARATION**

- Surface should be sound and clean, free from dust, grease, oil, loose material, paint etc.
- Movement joints to be filled with suitable joint filler.
- The surface must be in SSD condition before application.

### **MIXING**

- Mix 20kg bag of DU400 in approx. 6 litres to 6.5 litres of clean water and mix thoroughly until a slump free mortar is achieved.
- Mix with a trowel or slow speed drills for homogeneous mix.
- Allow it to slake for 5 minutes.
- Mix the required quantity, which can be used within the desired pot life, not exceeding 1m<sup>2</sup>area..

### **APPLICATION**

- Spread the adhesive uniformly on the surface as required with proper notch trowel to get the required depth of 6-12mm.
- Place the tile on the adhesive surface and press firmly into position with a slight twisting action, ensure that good contact is maintained to the back of each tile, eliminating the possibility of any air voids.
- Tiles should be applied within 15 to 20 minutes of adhesive being applied.
- Keep adequate joints between two tiles using spacers.
- Clean off surplus adhesive from the tile face and between joints.

## **PRECAUTIONS**

- Always add powder to water and never add water to powder.
- Never add excess water than recommended.
- Surface should be hard and in sound condition for floor tiling.
- Do not use in damp Conditions.
- Not recommended for tiling on paint, wood, metal and gypsum.

## **COVERAGE**

30-35 sq. ft for 20kg bag at 6mm thickness, may vary upon notch trowel size at site condition.

## **PACKAGING**

20kg bag.

## **SHELF LIFE & STORAGE**

Shelf life is one year from the date of manufacturing. Store the material in cool and dry place away from moisture.

## **TECHNICAL BASE**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## **HEALTH AND SAFETY INFORMATION**

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent material safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

# DUKOLL™

Bonding your roots

**CORPORATE OFFICE :-** 205, DEVARC MALL, ISCON CROSS ROAD, S.G. HIGHWAY, AHMEDABAD - 380055, GUJARAT, INDIA  
**FACTORY :-** SR.NO. 1524, SABARDAIRY- GADHODA ROAD, HIMATNAGAR, S.K.-383001, GUJARAT, INDIA

 +91 7600 27 7601

 [info@dukoll.in](mailto:info@dukoll.in)



[www.dukoll.in](http://www.dukoll.in)

**FOLLOW US:**  /dukoll\_adhesive  /dukolladhesive  /company/dukoll  @DukollTileAdhesive

**AVAILABLE ON:**

